# **CAREER PATHWAY** TURNER

# **SKILLS TAUGHT IN ITI**

**Operation, control & monitoring** of lathe machines and other equipment

- Plan and organize to work on a job as per drawing
- Select and use proper work holding and tool holding devices
- Grind & prepare the cutting tools
- Perform various lathe operations, both LH / RH (Left hand / Right hand), for facing, turning, boring, threading cutting, parting, & grooving
- Practice machine operations in the simulation software Operate and produce components on Computer Numerical Control (CNC) turning centre as per drawing Good Communication Skills.

# **SKILLS NEEDED BY COMPANY**

Operate conventional & CNC lathes

- Test and align lathes by checking different parameters
- Troubleshoot & ascertain causes for operating errors
- Proficiency in Safe Working Practices,
- Environment Regulation and Housekeeping

# **CAREER PATHS FOR FOR THIS TRADE**

### **ENTRY LEVEL**

Machine Operator Trainee, Machine **Operator, Semi-skilled** Technician, Workshop Assistant in ITIs

### MIDLEVEL

CNC Machine(Lathe) **Operator**, Skilled Programmer, Junior / Assistant Training Officer, Foreman, Supervisor







DEPARTMENT OF EMPLOYMENT AND TRAINING



# **JOB OPPORTUNITIES AFTER ITI.**

- Workshop Assistant Post in Government ITIs and Engineering institutions. Government (Central & State) – Hindustan Machine Tools Limited (HMT), Railways, Bharat Heavy Electricals limited (BHEL), Neyveli Lignite Corporation (NLC), Heavy Vehicles Factory (HVF), and steel factories
- Private companies like Ford, Hyundai, Batliboi, TVS, Lakshmi Machine Works Ltd. (LMW), Tata Group, & Ashok Leyland Small & medium enterprises

Technician Grade (I,II,II),

#### **SENIOR LEVEL**

Junior Works Manager, Works Manager, Shift Engineer, Training officer, Self-employed, Entrepreneur

## UPSKILLING

- Apprenticeship (NAC Certificate)
- **Crafts Instructor Training** Scheme (CITS) to become an instructor in ITIs
- Diploma courses in polytechnic colleges
- Short term courses like AutoCAD, Pro Engineer (Pro E), Solid Works and Edgecam at National Skill Training Institute (NSTI)